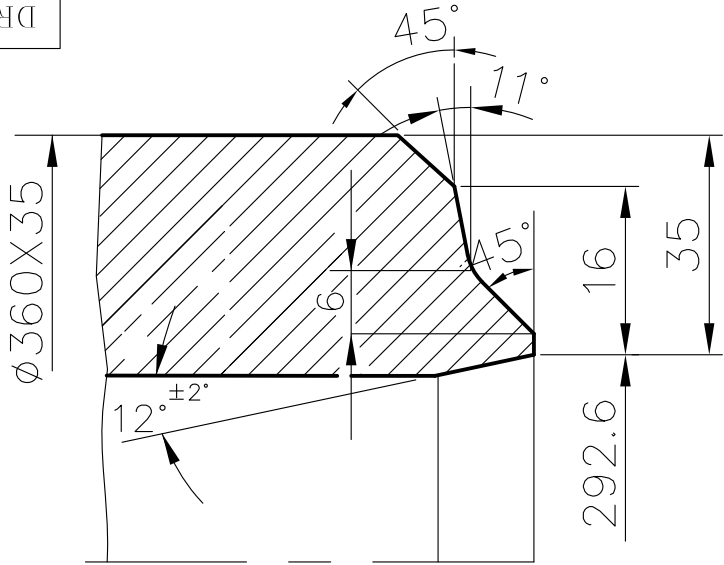
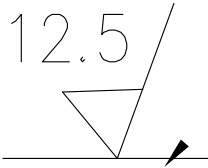


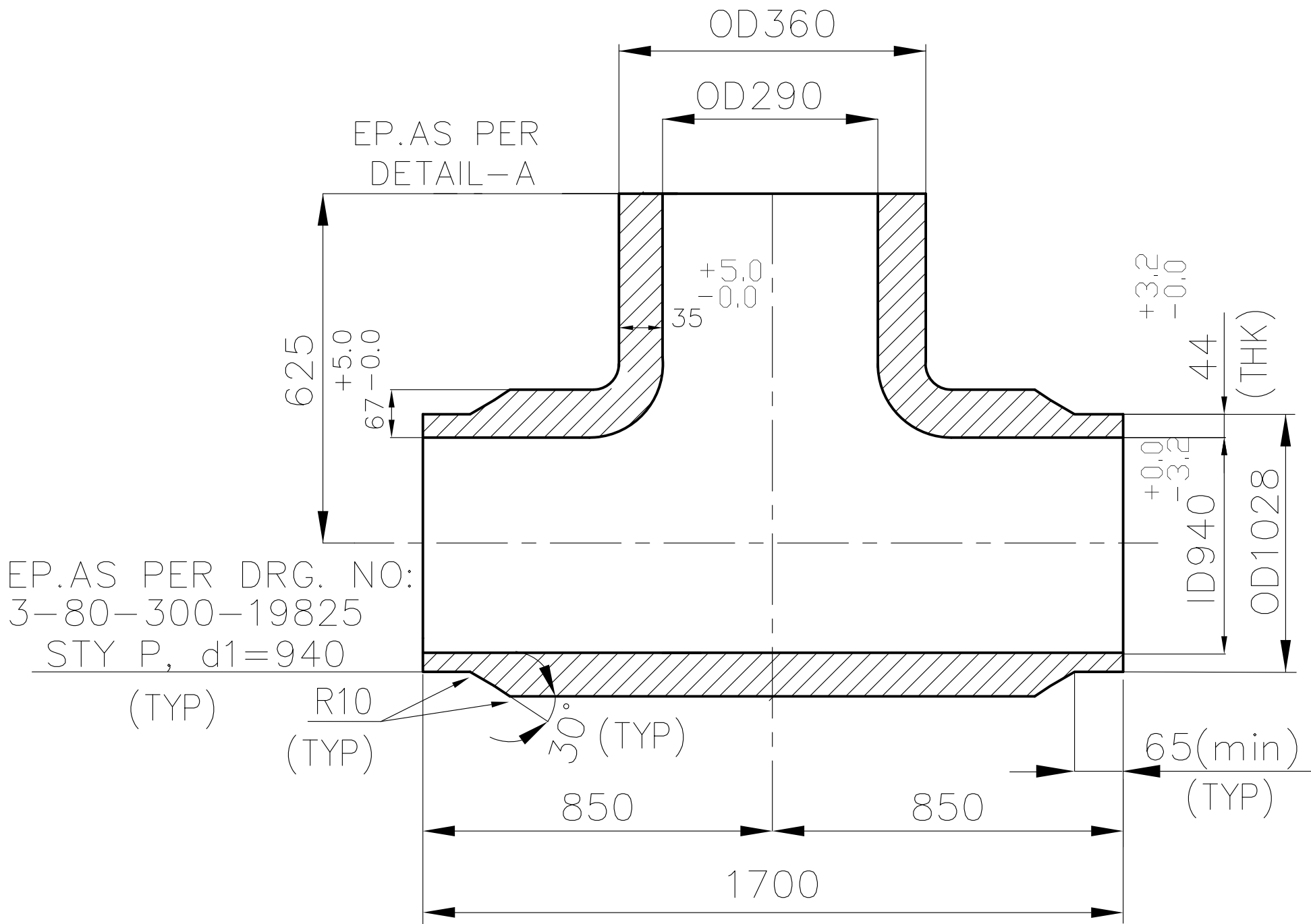
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-320-35388

DRAWING No

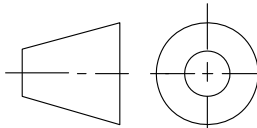


DETAIL-A



NOTES :-

01. DESIGN PRESSURE : 75kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 515° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW APPLICABLE TDG
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW UEQT ID940X44/OD323.9X17.47	3-80-320-35388		92 525 104 0000 SA234WP22CL1	A	2750,000 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME RP SINGH	SIGN	DATE 01.08.17
			CHD	KONDAPA NAIDU		01.08.17
			APPD	R.SESHAGIRI		01.08.17
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	
CODE	C/M/F		N.T.S.	~2750		
TITLE BW UEQT ID940X44/OD323.9X17.47				CARD CODE U 01	DRAWING No. 3-80-320-35388	
						REV 00